



Melted and Manufactured in the USA  
Patent Nos. 5,474,408 & 6,056,471 1/14

## SPECIFICATIONS

### Performance Criteria:

1. Double-Neck™ Pole-Safe® conforms to AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals."
2. Double-Neck™ Pole-Safe® has been crash-tested and FHWA approved in accordance with the requirements of NCHRP Report 350, "Recommended Procedures for the Safety Performance Evaluation of Highway Features."

### Physical Properties per Coupling:

1. Ultimate Tensile Strength = 158.7 kN (35.7 kips), minimum.
2. Tensile Yield Strength = 137.5 kN (30.9 kips), minimum.
3. Ultimate Restrained Shear Strength = 12.0 kN (2.7 kips), minimum.
4. Ultimate Restrained Shear Strength = 17.8 (4.0 kips), maximum.

### Corrosion Protection:

1. All Double-Neck™ Pole-Safe® couplings, nuts, bolts, and washers are galvanized after fabrication in accordance with ASTM A153. All leveling shims are galvanized after fabrication in accordance with ASTM A653.

**Pole-Safe® Model No. 5100C**  
Breakaway Support System for Call Box Poles



20 Jones Street  
New Rochelle, NY 10801  
914-636-1000  
[www.transpo.com](http://www.transpo.com)



**Pole-Safe® Model No. 5100C**  
Breakaway Support System for Call Box Poles

**INSTALLATION INSTRUCTIONS**

**NOTE:** Proper Installation is essential for the Pole-Safe Breakaway Support System to function correctly as designed.

**Anchor Assembly:**

1. Fasten Transpo® Type B Female Anchors to a rigid template pre-fabricated to match the specified bolt circle.
2. Lower entire anchor assembly into the fresh concrete foundation, and vibrate assembly into place, such that the anchors are in the proper location to match the holes in the pole base plate. Ensure that all anchors are level and that the tops of the individual anchors and the bottom of the template are flush with the finished top surface of the foundation.
3. Allow foundation to fully cure, and remove template from the anchors.

**Coupling Assembly:**

1. Surface of foundation around anchors must be smooth, flat and free of debris.
2. Thread Pole-Safe couplings into Transpo® Type B Female Anchors.
3. If needed, shims are provided for leveling of the pole base plate, and may be installed at the base of the coupling(s). No more than 2 shims shall be installed on any one coupling. For larger adjustments that may be required, install no more than one additional flat washer under the base plate, on the top shank of the coupling(s).
4. Use lower wrench flats to tighten Pole-Safe couplings into the anchors. Secure couplings as tight as possible using conventional wrenches. Do not use a pipe wrench. Couplings must be seated squarely on top of the anchors.
5. Install a flat washer on top of each Pole-Safe coupling, and set the pole with base plate on top of the couplings.
6. Install a flat washer and nut on to each coupling extended through the pole base plate. If pole is not plumb, install shims and/or washers for proper leveling as described in Step 3 above.
7. Tighten each nut on to pole base plate. Pole-Safe couplings must be held with an additional wrench on the upper wrench flats to prevent an induced torque stress across the necked portion of the couplings. Nuts shall be tightened using the turn-of-nut method in accordance with American Institute of Steel Construction (AISC) procedures (1/3 rotation past “snug tight”).

Transpo Industries, Inc., 20 Jones Street, New Rochelle, NY 10801-6098  
Phone: 914-636-1000 Fax: 914-636-1282

[www.transpo.com](http://www.transpo.com)