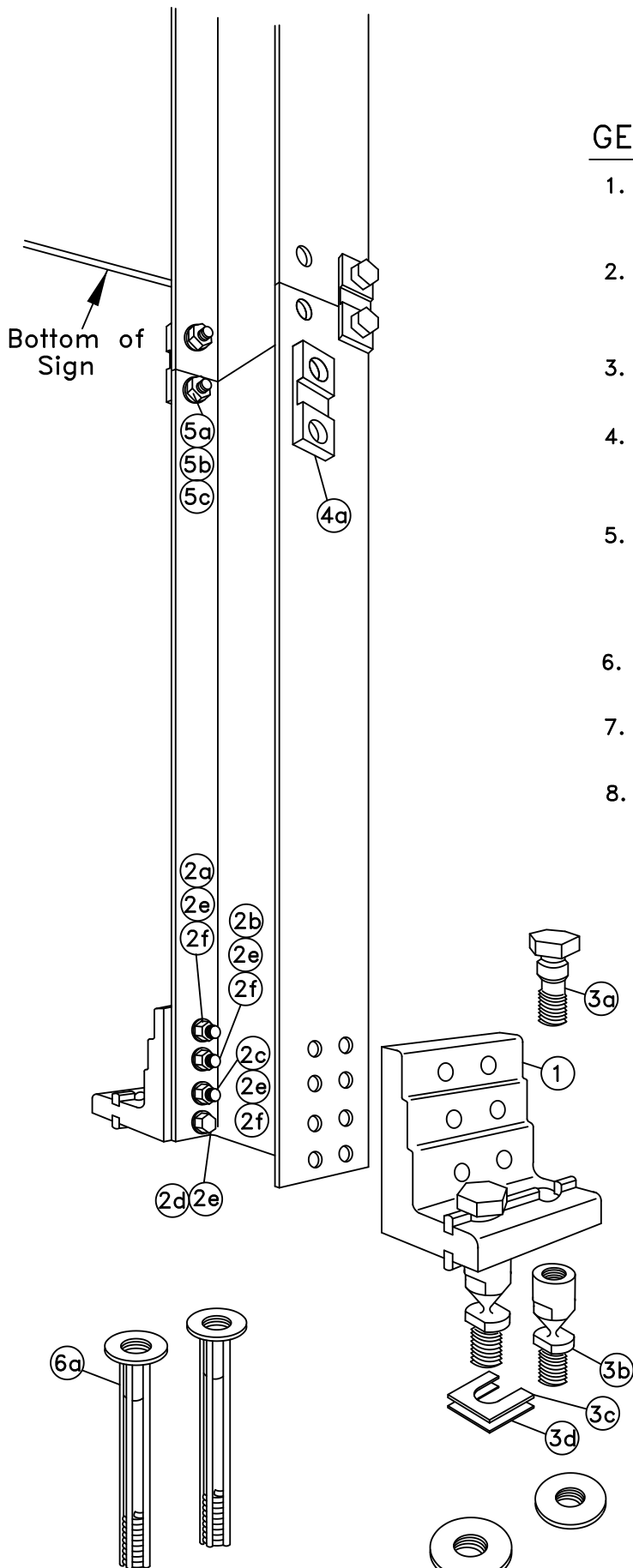


PARTS LIST

ITEM	DESCRIPTION	SIZE/SPECIFICATIONS	QTY/ POST	PART NUMBER
	Model B650	Includes Items 1-5 below.	1	SBM650*
1	Bracket, Type B650	6061-T6 Aluminum	2	SBBK650
2	Bracket Hardware Assembly, Type B650, includes:		1	SB-B650LPH
2a	Bolt	15.9mm(5/8")-11UNCx69.9mm(2-3/4"), Hex Head, ASTM A325, Galv. ASTM A153	4	
2b	Bolt	15.9mm(5/8")-11UNCx76.2mm(3"), Hex Head, ASTM A325, Galv. ASTM A153	4	
2c	Bolt	15.9mm(5/8")-11UNCx82.6mm(3-1/4"), Hex Head, ASTM A325, Galv. ASTM A153	4	
2d	Cap Screw	15.9mm(5/8")-11UNCx31.7mm(1-1/4"), Hex Head, ASTM A307, Galv. ASTM A153	4	
2e	LockWasher	15.9mm(5/8"), ANSI B18-21-1, Galv. ASTM A153	16	
2f	Nut	15.9mm(5/8")-11UNC, Heavy Hex, ASTM A563 Gr. DH, Galv. ASTM A153	12	
3	Coupling & Special Bolt Assembly, Type B, includes:		1	SB-CBLP
3a	Special Bolt	25.4mm(1")-8UNC, ASTM A449, Galv. ASTM A153/B695	4	
3b	Coupling	25.4mm(1")-8UNC, LP, AMS 6378D, Galv. ASTM A153, Polyester Coat	4	
3c	Shim	25.4mm(1") Horseshoe, 14 Gauge, Galv. Steel Sheet	2	
3d	Shim	25.4mm(1") Horseshoe, 18 Gauge, Galv. Steel Sheet	2	
4	Hinge Assembly, Type B650, includes:		1	SB-HB2
4a	Hinge Plate	Type B650, AISI 4130 Steel, Galv. ASTM A123	4	
5	Hinge Hardware Assembly, Type B, includes:		1	SB-HHB
5a	Bolt	19.0mm(3/4")-10UNCx57.1mm(2-1/4"), Hex Head, ASTM A325, Galv. ASTM A153	8	
5b	LockWasher	19.0mm(3/4"), ANSI B18-21-1, Galv. ASTM A153	8	
5c	Nut	19.0mm(3/4")-10UNC, Heavy Hex, ASTM A563 Gr. DH, Galv. ASTM A153	8	
6	Anchor Assembly, Type B, includes:		1	SBABPK
6a	Anchor	25.4mm(1")-8UNC, 304 S.S. Ferrule, AISI 1038 Rod, AISI 1008 Coil	4	

*Complete assembly includes Items 1-5. Item 6, Anchors sold separately.



GENERAL NOTES:

1. Break-Safe meets all requirements of "AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals."
2. Break-Safe Model B650 is designed to fit W10 (W250mm) thru W21 (W530mm) Wide Flange I-Beam, and 7" (178mm) and 8" (203mm) Square Tube signposts.
3. Hinge Items 4 & 5 above are not used for single post sign applications.
4. All hardware items are American Standard sizes, gvanized in accordance with ASTM A153 (hot dipped) or ASTM B695 (mechanically applied).
5. Fasteners, except for special bolt and coupling, are installed with lockwashers, and do not have specific torque requirements. Fasteners should be secured as tight as possible with conventional wrenches, unless noted otherwise.
6. Square-up and level individual components, particularly Anchors to minimize the need for shimming between the Couplings and Anchors.
7. No more than two shims shall be placed under any one coupling. No more than three shims underneath any pair of couplings.
8. Refer to other side of page for complete installation instructions.

TRANSPO[®] 20 Jones Street
New Rochelle, NY 10801
INDUSTRIES, Inc. 914-636-1000
The Smart Solutions Company www.transpo.com

Break-Safe Model B650
Breakaway Support System for Sign Posts

for 10" thru 21" W-Shape I-Beam Posts
Multiple Post Sign Application with Hinges

Scale: Not To Scale

Date: January 2015

Drawing No. BS-B650

Sheet: 1 of 2

Patent Nos. 4,528,786 and 5,596,845

INSTALLATION INSTRUCTIONS

ANCHOR ASSEMBLY:

Note: Precise positioning of the anchors is critical to proper assembly of the system. It is recommended that actual posts be used to locate the correct position of the anchors.

1. Fabricate a flat, rigid template with four (4) 25mm (1") diameter holes located to match the specified anchor pattern of the Break-Safe Brackets attached to the signpost. See diagram below.
2. Attach four (4) Transpo Type B Female Anchors to the template using four (4) 25mm (1") diameter bolts. Ensure that each Anchor Washer is snug against the bottom of the template.
3. Lower Anchor Assembly into fresh concrete foundation, and vibrate into position such that the tops of the Anchor Washers are flush with the finished top surface of the foundation. Support the template such that all Anchors are level and in their proper locations.
4. Allow concrete to cure, and then remove the bolts and template from the top of the foundation.

HINGE ASSEMBLY: (for Multiple Post Sign Applications)

1. Butt upper and lower post sections together on a flat surface.
2. Drill eight (8) 20.6mm (13/16") holes in the flanges of the post sections as shown.
3. Place Hinge Plates on outer surface of the post flanges and secure with bolts, lock washers, and nuts. Ensure that upper and lower post sections are in alignment, and then tighten all nuts 1/2 turn beyond snug.

BRACKET ASSEMBLY:

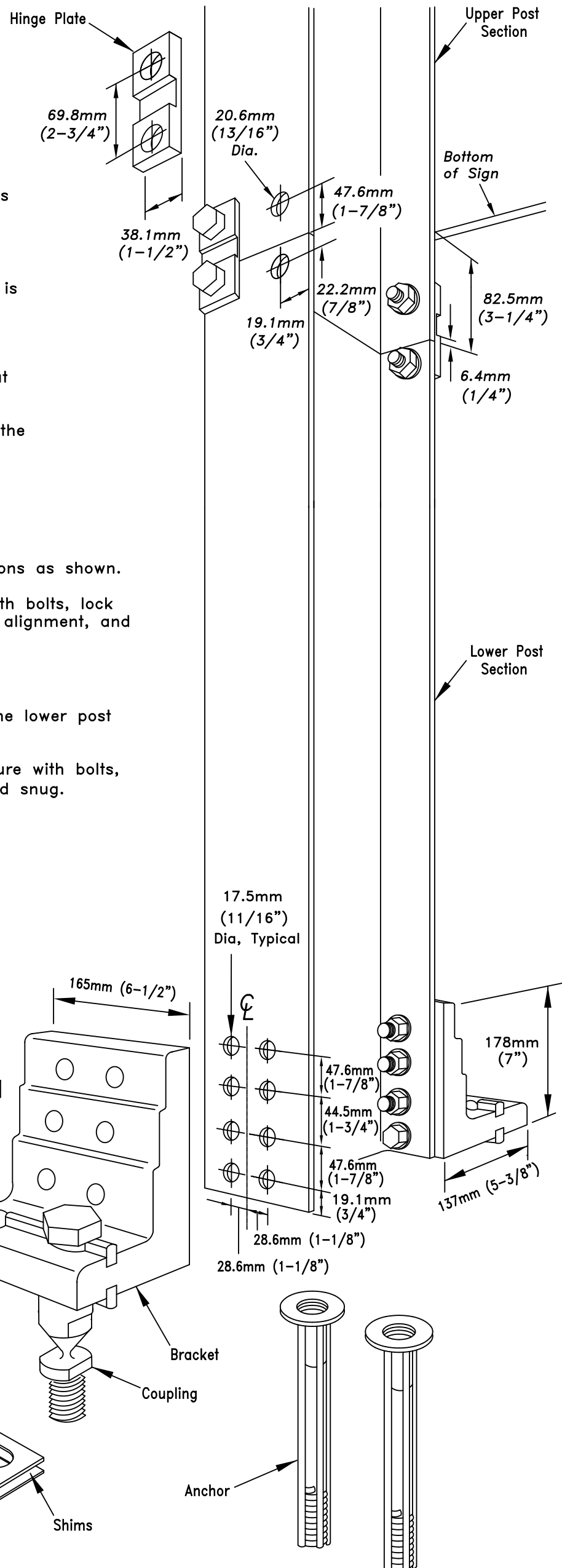
1. Drill sixteen (16) 17.5mm (11/16") diameter holes in the flanges of the lower post section as shown.
2. Place Brackets squarely on outer surface of the post flanges, and secure with bolts, lock washers, nuts, and cap screws. Then, tighten all 1/2 turn beyond snug.

COUPLING ASSEMBLY:

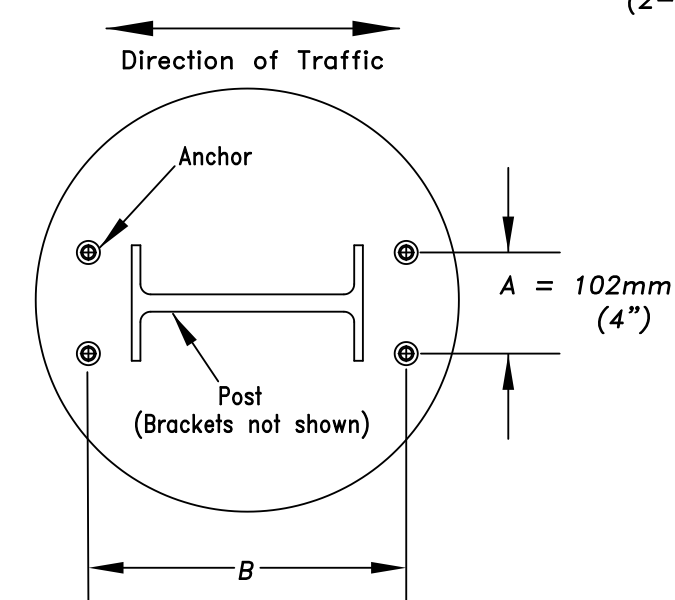
1. Thread four (4) Break-Safe Couplings into Anchors. Do not tighten.
2. Suspend post assembly over foundation, insert Special Bolts through holes in the Brackets, and thread them snug into the Couplings.
3. If post is not plumb, insert Shims (14g and/or 18g) between the Couplings and Anchors, where needed.
4. Use lower wrench flats to tighten Couplings into Anchors as tight as possible using a conventional wrench. Do not use a pipe wrench. Couplings must be seated squarely.
5. Tighten Special Bolts while holding Couplings by the upper wrench flats with an additional wrench to prevent an induced torque stress across the necked portion of the Coupling. All Special Bolts shall also be tightened as tight as possible using conventional wrenches.

SIGN PANEL ASSEMBLY:

1. After all signposts are secured in place, attach sign panel assembly to posts in accordance with the sign manufacturer's recommendations.



PLAN VIEW OF TYPICAL FOUNDATION



$B = \text{Depth of Post} + 203\text{mm (8")}$

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Break-Safe Model B650
Breakaway Support System for Sign Posts

Scale: Not To Scale

Date: January 2015

Patent Nos. 4,528,786 and 5,596,845

Drawing No. BS-B650

Sheet: 2 of 2